



BODY 340 PLASTOFIX 1K

Technical Data Sheet No 109

VOC compliant with the regulations

1K Plastic adhesion promoter

Excellent filling properties

Easy to apply

Excellent mechanical properties

General Technical Description



Ready to use
No thinner addition

Air drying
10min @23°C (73°F)

Surface

Exterior plastic parts of a car

HB Body Polyester Fillers

BODY 950 UNDER-BODY COATING

BODY AUTOFLEX SPECIAL

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST.

Make sure the surface is air dried rather than wiped dry



Make sure you always use appropriate face protection and good ventilation

Product Application: An Adhesion promoter 2 passes »» Apply in thin layers over sanded areas



Compliant Spray gun
1.3 – 1.4 mm
3-4 bar inlet pressure
2x coats = 5-10 micron



HVLP Spray gun 1.3 mm
0.7 bar inlet pressure
2x coats = 5-10 micron



Air drying :
5-10 min @ 23°C (73°F)



2K Autoemail Acrylic Paint SR
HB BODY Basecoat
HB BODY UHS Clears



Always wear protective equipment



Follow the application instructions mentioned in this TDS

Flash Point:
4°C/ 40°F

Specific Gravity:
0.90 g/cm³

Solid Content (No thinner):
12% Weight

VOC (2001/42/EC)
This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 850 g/L. The VOC content in the ready for use form of this product is 800 g/L.
2004/42/IIIB(a)(850)800

Theoretical Coverage:
30 - 35 m² / l at 10micron dry film thickness

Cleaning of equipment:
Clean after final use with Body 740 ACRYL NORMAL

Remarks:

- Allow for additional time for combi spray booths to reach the desired temperature
- Application only with the recommended hardeners and solvents
- It can be used by countries that do not adopt the VOC legislation as well.
- Do not use at temperatures below 15°C.
- Do not apply the primer as 'wet on wet' on TPA surfaces

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Issue 1/2013, October 2013